

Dimensions

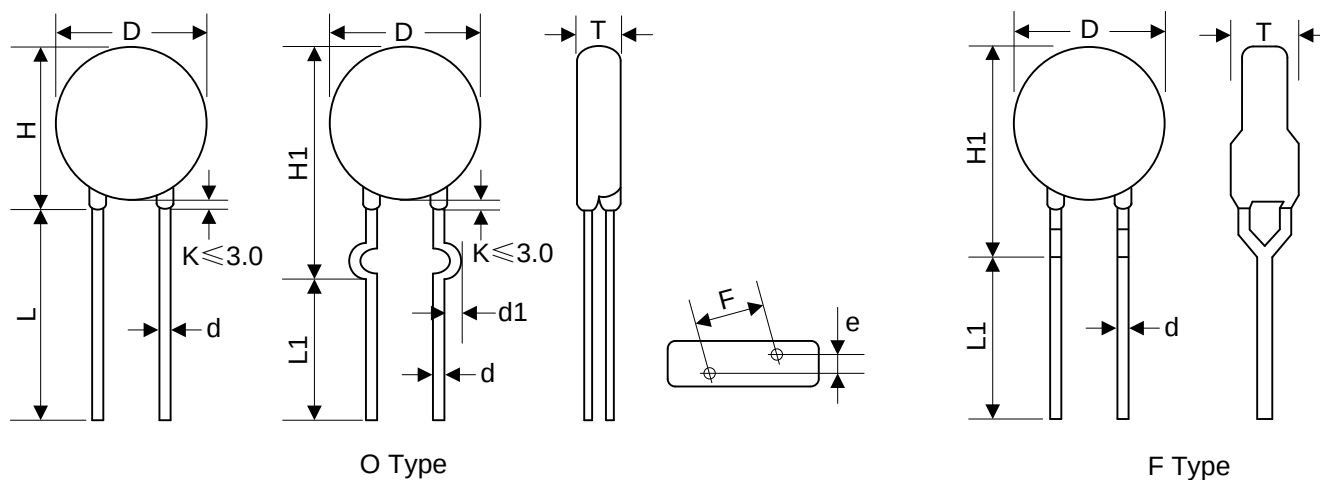


Table 1

Unit: mm

Symbol	Dimension
H	10.5~16.5
H1	13.5~18.5
L(min.)	20.0
L1(min.)	15.0
D	10.0~13.5
F(±0.8)	7.5
T	Table 2
e(±0.8)	Table 2
d(±0.05)	0.8
d1(±0.4)	1.4

Table 2

Unit: mm

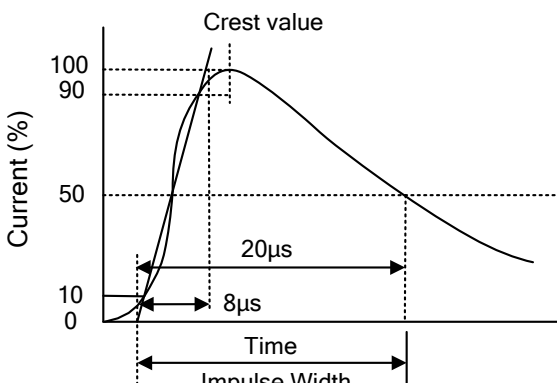
Model	T	e	Model	T	e
180K	2.44~5.27	1.5	301K	3.06~6.28	2.5
220K	2.54~5.41	1.6	331K	3.16~6.46	2.5
270K	2.65~5.61	1.8	361K	3.26~6.64	2.7
330K	2.77~5.79	1.7	391K	3.35~6.82	2.8
390K	2.73~5.58	1.8	431K	3.48~7.06	3.0
470K	2.85~5.80	1.9	471K	3.61~7.29	3.2
560K	2.99~6.04	2.0	511K	3.74~7.53	3.4
680K	3.19~6.32	2.2	561K	3.90~7.83	3.6
820K	2.58~5.30	1.8	621K	4.09~8.29	3.9
101K	2.69~5.47	2.0	681K	4.29~8.54	4.2
121K	2.81~5.67	2.2	751K	4.51~8.63	4.3
151K	2.58~5.39	1.8	781K	4.61~8.69	4.4
181K	2.68~5.57	1.9	821K	4.74~8.90	4.6
201K	2.76~5.72	2.0	911K	5.03~8.95	5.0
221K	2.81~5.81	2.1	102K	5.31~9.39	5.1
241K	2.87~5.93	2.2	112K	5.64~9.88	5.4
271K	2.97~6.11	2.4	122K	5.96~10.37	5.6

Electrical Characteristics

Part Number		Maximum Allowable Voltage		Varistor Voltage	Maximum Clamping Voltage		Withstanding Surge Current		Maximum Energy (10/1000 μ s)		Rated Power	Typical Capacitance (Reference)
Standard	High Surge	V _{AC} (V)	V _{DC} (V)	V _{1mA} (V)	I _P (A)	V _C (V)	I (A) Standard	I (A) High Surge	(J) Standard	(J) High Surge	(W)	@1KHz (pF)
180KH10	180KH10J	11	14	18(15~21.6)	5	36	500	1000	2.1	3.0	0.05	5600
220KH10	220KH10J	14	18	22(19.5~26)	5	43	500	1000	2.5	5.0	0.05	4500
270KH10	270KH10J	17	22	27(24~31)	5	53	500	1000	3.0	6.0	0.05	3700
330KH10	330KH10J	20	26	33(29.5~36.5)	5	65	500	1000	4.0	7.0	0.05	3000
390KH10	390KH10J	25	31	39(35~43)	5	77	500	1000	4.6	9.0	0.05	2400
470KH10	470KH10J	30	38	47(42~52)	5	93	500	1000	5.5	11.0	0.05	2100
560KH10	560KH10J	35	45	56(50~62)	5	110	500	1000	7.0	13.0	0.05	1800
680KH10	680KH10J	40	56	68(61~75)	5	135	500	1000	8.2	15.0	0.05	1500
820KH10	820KH10J	50	65	82(74~90)	25	135	2500	3500	12.0	17.0	0.4	1200
101KH10	101KH10J	60	85	100(90~110)	25	165	2500	3500	15.0	18.0	0.4	1000
121KH10	121KH10J	75	100	120(108~132)	25	200	2500	3500	18.0	21.0	0.4	830
151KH10	151KH10J	95	125	150(135~165)	25	250	2500	3500	22.0	25.0	0.4	670
181KH10	181KH10J	115	150	180(162~198)	25	300	2500	3500	27.0	30.0	0.4	560
201KH10	201KH10J	130	170	200(180~220)	25	340	2500	3500	30.0	35.0	0.4	500
221KH10	221KH10J	140	180	220(198~242)	25	360	2500	3500	32.0	39.0	0.4	450
241KH10	241KH10J	150	200	240(216~264)	25	395	2500	3500	35.0	42.0	0.4	420
271KH10	271KH10J	175	225	270(243~297)	25	455	2500	3500	37.0	49.0	0.4	370
301KH10	301KH10J	190	250	300(270~330)	25	500	2500	3500	40.0	54.0	0.4	330
331KH10	331KH10J	210	275	330(297~363)	25	550	2500	3500	43.0	58.0	0.4	300
361KH10	361KH10J	230	300	360(324~396)	25	595	2500	3500	47.0	65.0	0.4	280
391KH10	391KH10J	250	320	390(351~429)	25	650	2500	3500	60.0	70.0	0.4	260
431KH10	431KH10J	275	350	430(387~473)	25	710	2500	3500	65.0	80.0	0.4	230
471KH10	471KH10J	300	385	470(423~517)	25	775	2500	3500	67.0	85.0	0.4	210
511KH10	511KH10J	320	415	510(459~561)	25	845	2500	3500	69.0	90.0	0.4	200
561KH10	561KH10J	350	460	560(504~616)	25	925	2500	3500	70.0	92.0	0.4	180
621KH10	621KH10J	385	505	620(558~682)	25	1025	2500	3500	72.0	95.0	0.4	160
681KH10	681KH10J	420	560	680(612~748)	25	1120	2500	3500	75.0	98.0	0.4	150
751KH10	751KH10J	460	615	750(675~825)	25	1240	2500	3500	77.0	100.0	0.4	130
781KH10	781KH10J	485	640	780(702~858)	25	1290	2500	3500	80.0	105.0	0.4	125
821KH10	821KH10J	510	670	820(738~902)	25	1355	2500	3500	85.0	110.0	0.4	120
911KH10	911KH10J	550	745	910(819~1001)	25	1500	2500	3500	93.0	130.0	0.4	110
102KH10	102KH10J	625	825	1000(900~1100)	25	1650	2500	3500	102.0	140.0	0.4	100
112KH10	112KH10J	680	895	1100(990~1210)	25	1815	2500	3500	115.0	155.0	0.4	90
122KH10	122KH10J	750	990	1200(1080~1320)	25	1980	2500	3500	127.0	165.0	0.4	80

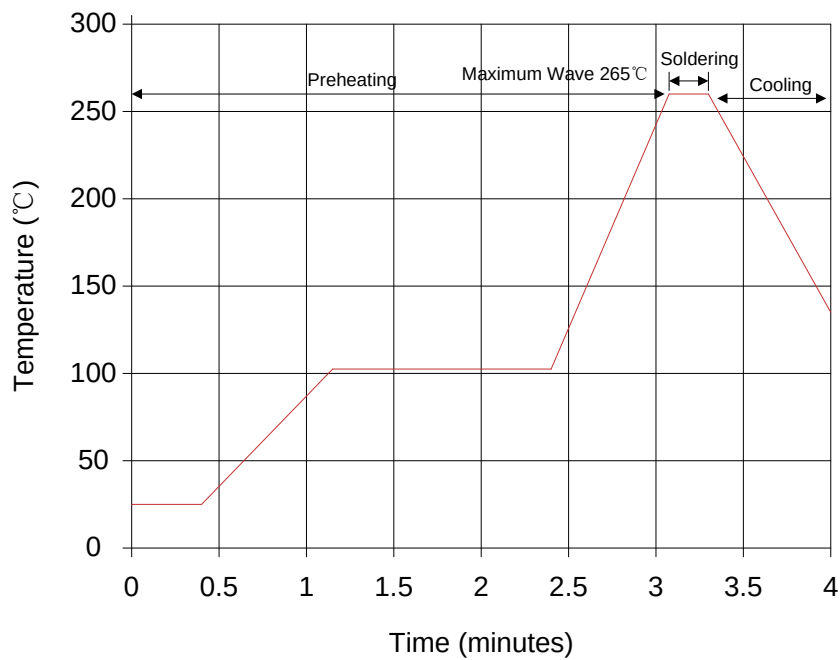
- Notes: 1. The tolerance of varistor voltage between 18V and 27V is more than 10%.
 2. Varistor voltage $\geq 1200V$, structure diagram is F type.
 3. Leakage Current (@83% of V_{1mA}) : $IR \leq 40\mu A$ (180K~680K); $IR \leq 20\mu A$ (820K~122K)

Electrical Ratings

Items	Test Condition/Description	Requirement					
Varistor Voltage	The voltage between the two terminals with the specified measuring current 1mA.DC applied is called V_b .	To meet the Specified value					
Maximum Allowable Voltage	The recommended maximum sine wave voltage (RMS) or the Maximum DC voltage can be applied continuously.						
Maximum Clamping Voltage	The maximum voltage between the two terminals with the specification standard impulse current. Applied waveform: 8/20μs 						
Rated Wattage	The maximum average power that can be applied within the specified ambient temperature.						
Energy	The maximum energy within the varistor voltage change of $\pm 10\%$ when one impulse of 10/1000 μs or 2ms is applied.						
Withstanding Surge Current	The maximum current within the varistor voltage change of $\pm 10\%$ with the standard impulse current (8/20 μs) applied one time.						
Varistor Voltage Temp. Coefficient	$\left \frac{V_{1mA@140^{\circ}C} - V_{1mA@25^{\circ}C}}{V_{1mA@25^{\circ}C}} \times \frac{1}{115} \times 100\% (\%/^{\circ}C) \right $ $\left \frac{V_{1mA@-40^{\circ}C} - V_{1mA@25^{\circ}C}}{V_{1mA@25^{\circ}C}} \times \frac{1}{65} \times 100\% (\%/^{\circ}C) \right $	$\leq 0.05\%/^{\circ}C$					
Surge Life	The change of V_b shall be measured after the impulse listed below which is applied 10,000 times continuously with the interval of ten seconds at room temperature. <table border="1" data-bbox="438 1904 1197 2004"> <tr> <td rowspan="2">10Φ series</td><td>180K to 680K</td><td>50A (8/20μs)</td></tr> <tr> <td>820K to 122K</td><td>100A (8/20μs)</td></tr> </table>	10 Φ series	180K to 680K	50A (8/20 μs)	820K to 122K	100A (8/20 μs)	$\frac{\Delta V_b}{V_b} \leq \pm 10\%$
10 Φ series	180K to 680K		50A (8/20 μs)				
	820K to 122K	100A (8/20 μs)					

Soldering Recommendation

Lead-free Wave Soldering Recommendation



Item	Conditions
Peak Temperature	265°C
Dipping Time	10 seconds (max.)
Soldering	1 time

Recommendation Reworking Conditions with Soldering Iron

Item	Conditions
Temperature of Soldering Iron-tip	360°C (max.)
Soldering Time	3 seconds (max.)
Distance from Varistor	2mm (min.)

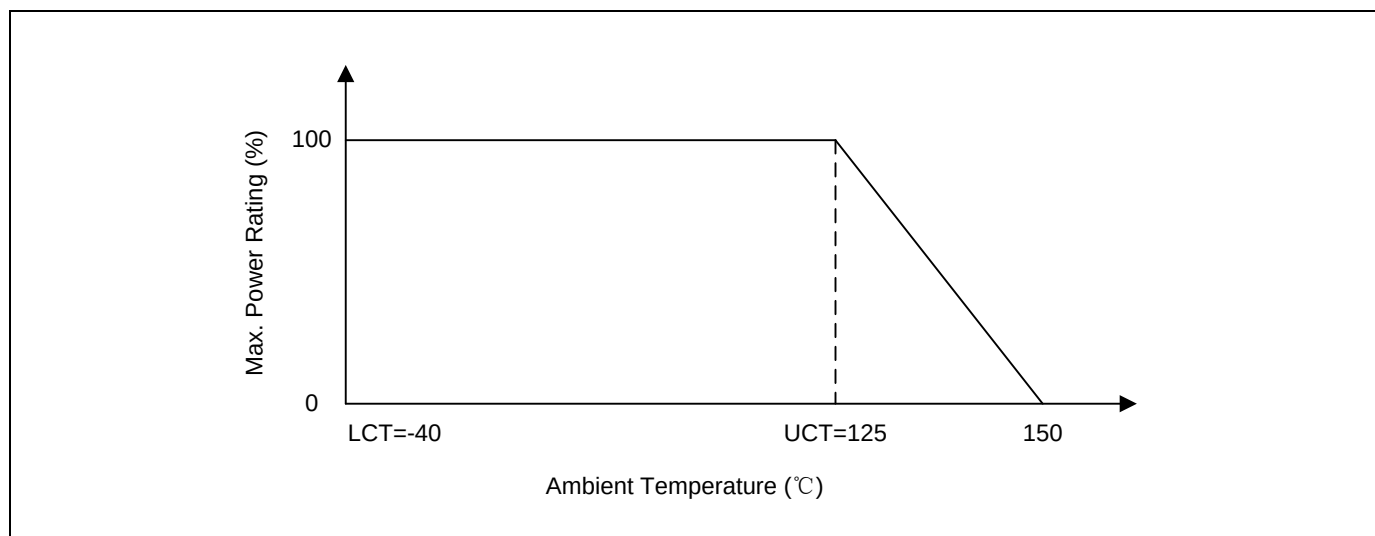
Mechanical Characteristics

Items	Test conditions / Methods	Specifications								
Tensile Strength of Terminals	Gradually applying the force specified and keeping the unit fixed for 10±1 sec. <table><tr><th>Terminal diameter (mm)</th><th>Force (kg)</th></tr><tr><td>0.5<d≤0.8</td><td>1.0</td></tr><tr><td>0.8<d≤1.25</td><td>2.0</td></tr><tr><td>1.25<d</td><td>4.0</td></tr></table>	Terminal diameter (mm)	Force (kg)	0.5<d≤0.8	1.0	0.8<d≤1.25	2.0	1.25<d	4.0	No visible damage $\Delta V_{1mA}/V_{1mA} \leq 5\%$
Terminal diameter (mm)	Force (kg)									
0.5<d≤0.8	1.0									
0.8<d≤1.25	2.0									
1.25<d	4.0									
Bending Strength of Terminals	Hold specimen and apply the force specified below to each lead. Bend the specimen to 90°, then return to the original position. Repeat the procedure in the opposite direction. <table><tr><th>Terminal diameter (mm)</th><th>Force (kg)</th></tr><tr><td>0.5<d≤0.8</td><td>0.5</td></tr><tr><td>0.8<d≤1.25</td><td>1.0</td></tr><tr><td>1.25<d</td><td>2.0</td></tr></table>	Terminal diameter (mm)	Force (kg)	0.5<d≤0.8	0.5	0.8<d≤1.25	1.0	1.25<d	2.0	No visible damage $\Delta V_{1mA}/V_{1mA} \leq 5\%$
Terminal diameter (mm)	Force (kg)									
0.5<d≤0.8	0.5									
0.8<d≤1.25	1.0									
1.25<d	2.0									
Vibration	Frequency range: 10~55 Hz Amplitude: 0.75mm or 98m/s² Direction: 3 mutually perpendicular directions, 2hrs each.	No visible damage $\Delta V_{1mA}/V_{1mA} \leq 5\%$								
Solder ability	Solder Temp: 245±5℃ Dipping Time: 2±0.5 sec	At least 95% of terminal electrode is covered by new solder								
Resistance to Soldering Heat	Solder Temp: 260±5℃ Dipping Time: 10±1 sec	No visible damage $\Delta V_{1mA}/V_{1mA} \leq 10\%$								

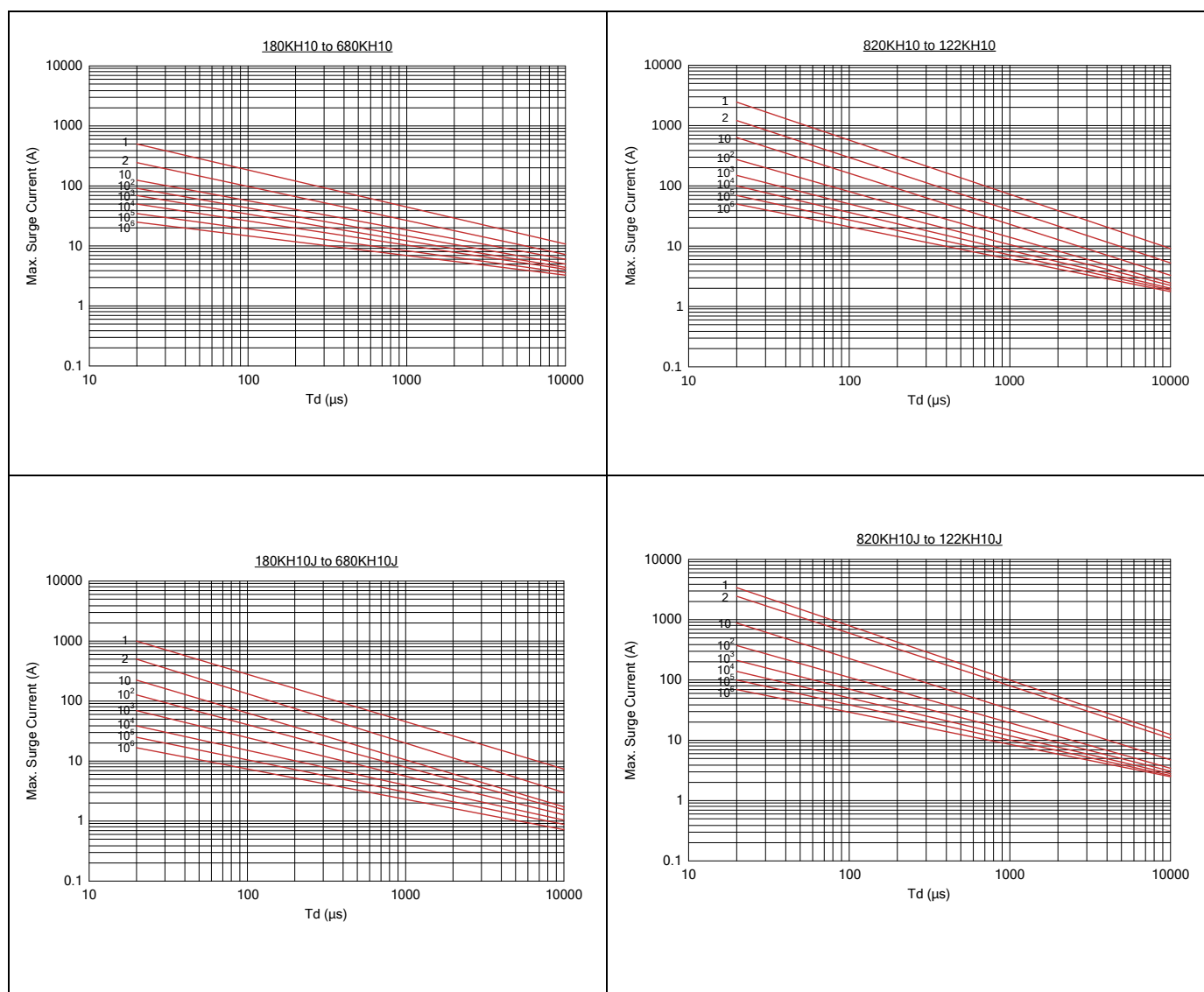
Reliability

Items	Test conditions / Methods	Specifications															
High Temperature Storage	Ambient Temp: 125±2°C Duration: 1000hrs	$\Delta V_{1mA}/V_{1mA} \leq 5\%$															
Low Temperature Storage	Ambient Temp: -40±2°C Duration: 1000hrs	$\Delta V_{1mA}/V_{1mA} \leq 5\%$															
Humidity	Ambient Temp: 40±2°C, 90~95% R.H. Duration: 1000hrs	$\Delta V_{1mA}/V_{1mA} \leq 5\%$															
Temperature Cycle	The conditions shown below shall be repeated 5 cycles <table> <tr> <th>Step</th><th>Temperature (°C)</th><th>Period (minutes)</th></tr> <tr> <td>1</td><td>-40±3</td><td>30±3</td></tr> <tr> <td>2</td><td>Room temperature</td><td>15±3</td></tr> <tr> <td>3</td><td>125±3</td><td>30±3</td></tr> <tr> <td>4</td><td>Room temperature</td><td>15±3</td></tr> </table>	Step	Temperature (°C)	Period (minutes)	1	-40±3	30±3	2	Room temperature	15±3	3	125±3	30±3	4	Room temperature	15±3	No visible damage $\Delta V_{1mA}/V_{1mA} \leq 5\%$
Step	Temperature (°C)	Period (minutes)															
1	-40±3	30±3															
2	Room temperature	15±3															
3	125±3	30±3															
4	Room temperature	15±3															
High Temperature Load	Ambient Temp: 125±2°C Duration: 1000hrs Load: Max. Allowable Voltage In AC eara.	$\Delta V_{1mA}/V_{1mA} \leq 10\%$															
Damp Heat Load	Ambient Temp: 40±2°C, 90~95% R.H. Duration: 1000hrs Load: Max. Allowable Voltage	No visible damage $\Delta V_{1mA}/V_{1mA} \leq 10\%$															
Voltage Proof	Metal balls method, 1000Vac 1 min.(180K~331K), 1500Vac 1 min.(361K~122K)	No visible damage															

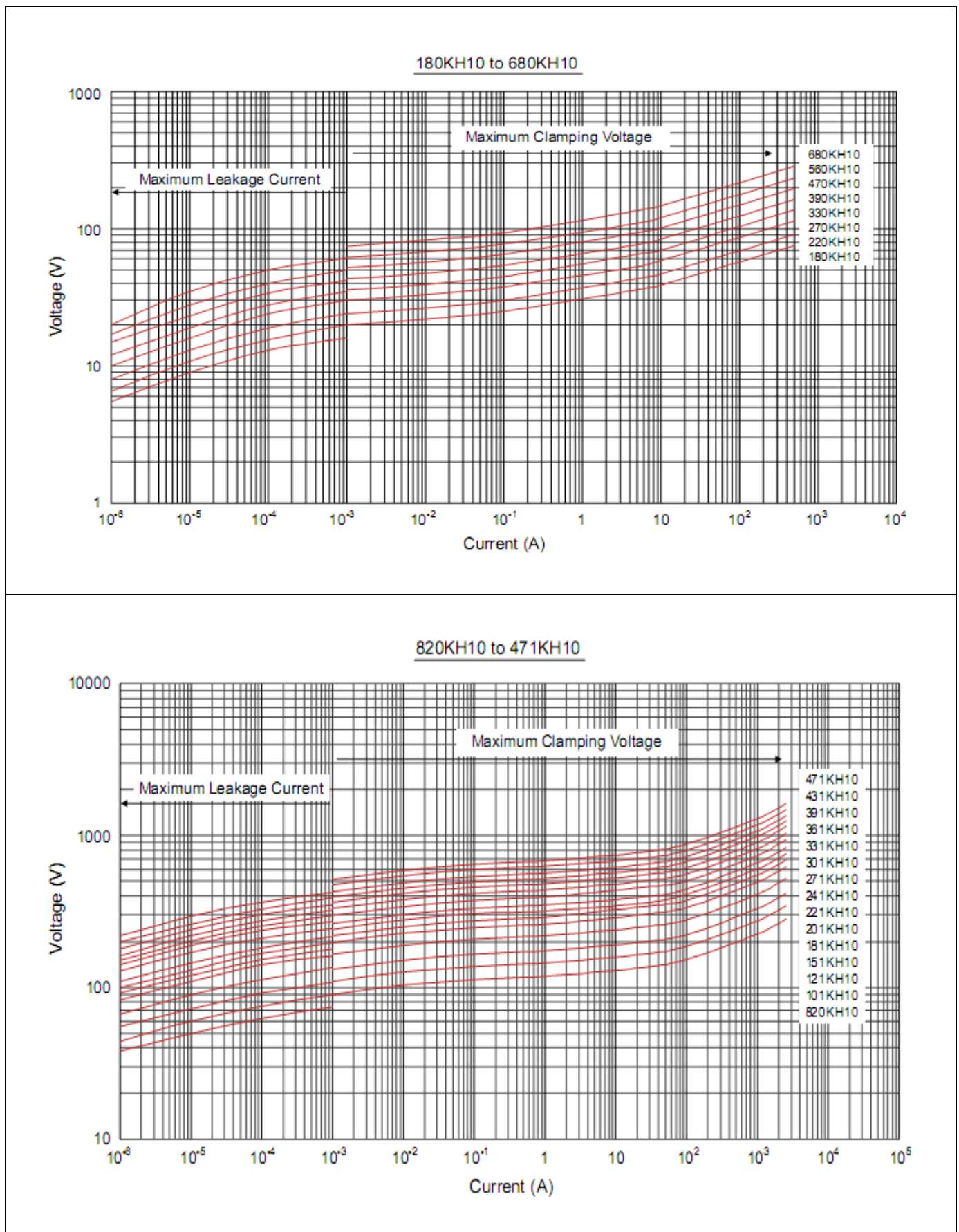
Power Derating Curve



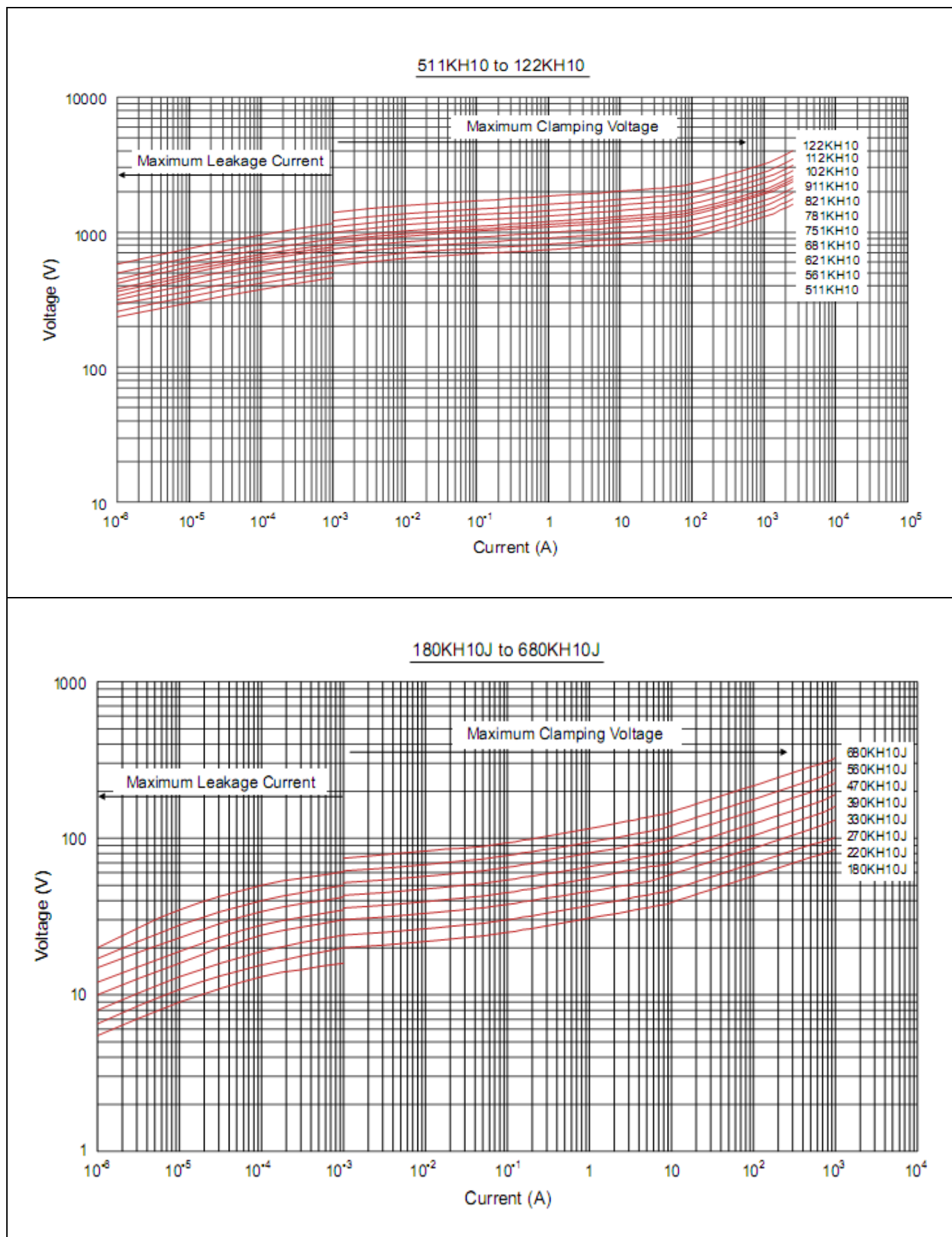
Maximum Surge Current Derating Curve



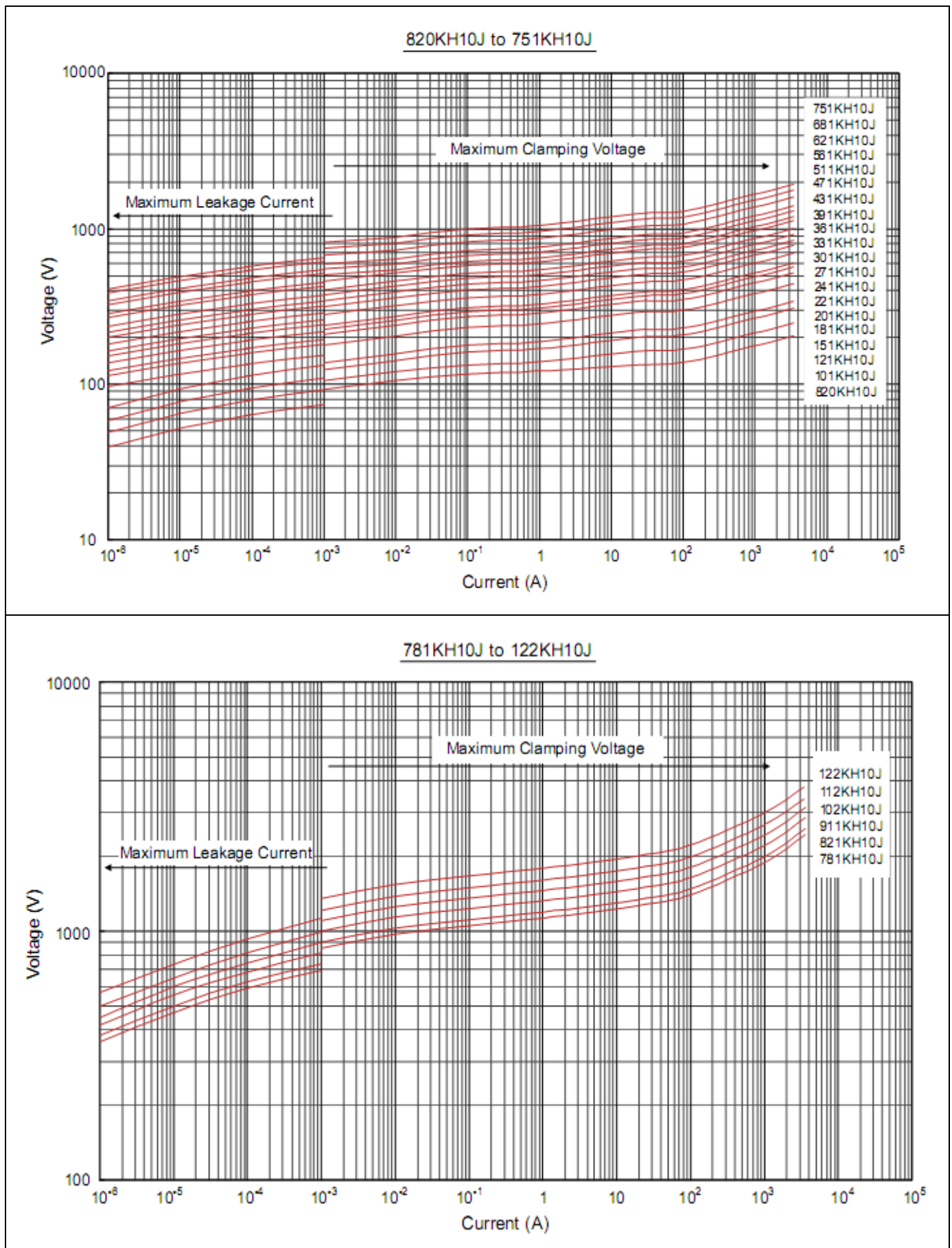
Maximum Leakage Current and Maximum Clamping Voltage Curve



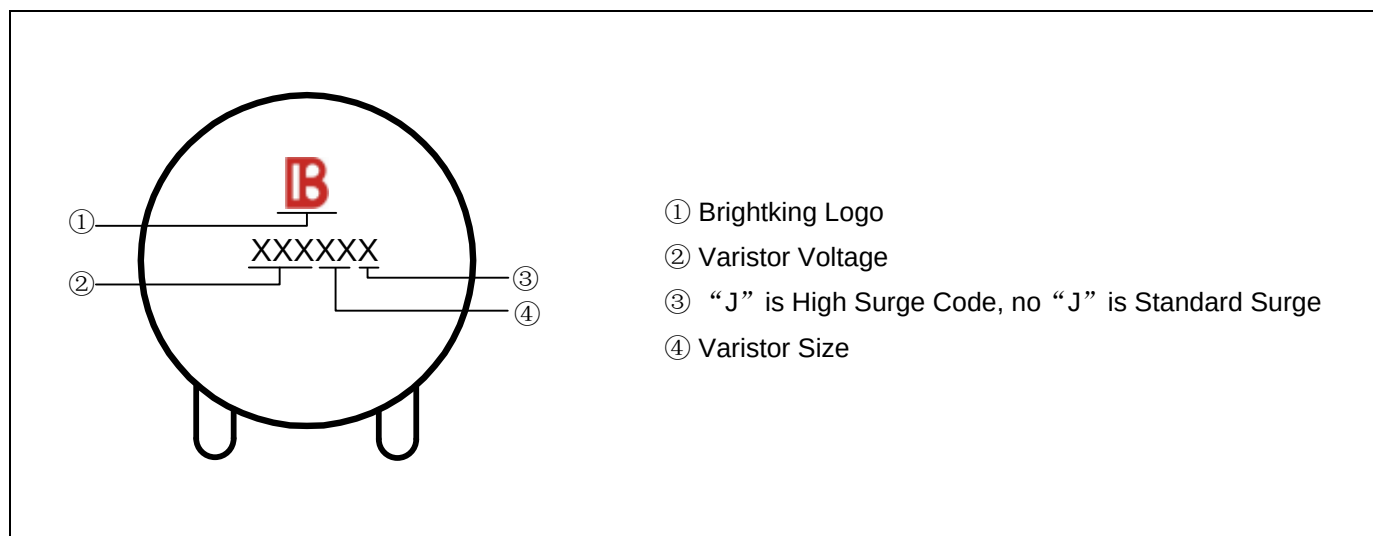
Maximum Leakage Current and Maximum Clamping Voltage Curve



Maximum Leakage Current and Maximum Clamping Voltage Curve



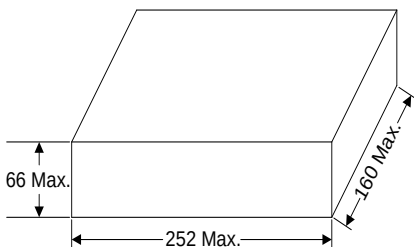
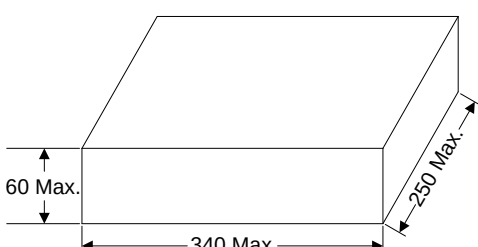
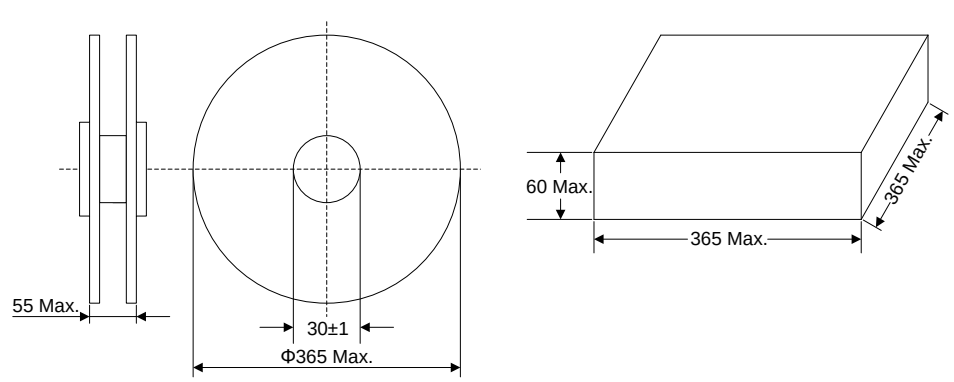
Marking Code



Taping Dimensions

	Symbol	Dimension (mm)
	P	25.4±1.0
	P0	12.7±1.0
	P1	8.95±0.7
	P2	12.7±1.3
	F	7.5±0.8
	h	0±2
	W	18.0±1.0
	W0	12.0±1.0
	W1	9.0±0.5
	W2	3.0max
	H	20.0±2.0
	I	1.0max
	D0	4.0±0.2
	t	0.6±0.3
	B	36max

Quantity

Packaging Dimensions (Unit: mm)	Quantity
Bulk 	500pcs/bag 2bags/box (180K~391K)
	400pcs/bag 2bags/box (431K~751K)
	350pcs/bag 2bags/box (781K~112K)
Tape & Box 	750pcs/box (180K~391K)
	500pcs/box (431K~621K)
	400pcs/box (681K~751K)
	300pcs/box (781K~112K)
Tape & Reel 	800pcs/reel (180K~391K)
	600pcs/reel (431K~621K)
	500pcs/reel (681K~112K)